



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D2570**

**Job Sheet 175997**



**Part No:** D2570

**Job Qty:** 150 ea

**Part Name:** Bushing



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 4/13/18

**Job Tracking No:**

**Due Date:** 4/30/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV B IPP E 02.08.29 Re-format; Removed finishing; Material change KJ IPP F 07.07.06 rev B dwg EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty     | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                   |
|-------|--------------------|---------|------------|----------|-----------|---------|-----------------------|-----------|----------------------------|
|       |                    |         |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                            |
| 90    | Start up Operation | 150 Ea  |            | 4/28/18  | 0.00      | 0.00    | Start Up Machining    |           | JB - 18-05-05              |
| 100   | Hardinge           | 150 pcs |            | 4/30/18  | 0.01      | 5.77    | Hardinge              |           | JB - 18-05-05              |
| 110   | QC                 | 150 pcs |            | 4/30/18  | 0.00      | 0.00    | QC2                   |           | JB - 18-05-05              |
| 120   | QC                 | 150 pcs |            | 4/30/18  | 0.00      | 0.00    | QC8                   |           | 38                         |
| 130   | Packaging          | 150 pcs |            | 4/30/18  | 0.00      | 0.00    | Packaging3            |           | 57008 MAY 07 2018 9-88 DAS |
| 140   | QC21-SA            | 150 Ea  |            | 4/30/18  | 0.00      | 0.00    | QC21                  |           | 6                          |

Part Op 100 - Machine as per folio FA258  
Descriptions: 130 - LOCATION : ST008

### Job BOM

| Part / Item | Component Name      | Quantity            | Operation             | Container |
|-------------|---------------------|---------------------|-----------------------|-----------|
| M303R0.750  | 303 Round Bar 0.750 | 9.9000 ft (.066 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M303R0.750     | 10       | 93        | 0         |

| Part Specifications |             |                                |                  |      |                  |
|---------------------|-------------|--------------------------------|------------------|------|------------------|
| Spec No             | Description | Target/Tolerance               | Limits           | Type | Special Comments |
| 1                   | Bushing     | 0.800inches $\pm$ 0.010        | 0.810<br>0.790   |      |                  |
| 2                   | Bushing     | 0.060inches $\pm$ 0.005        | 0.065<br>0.055   |      |                  |
| 3                   | Bushing     | 0.010inches + 0.010<br>- 0.000 | 0.020<br>0.010   |      |                  |
| 4                   | Bushing     | 0.425inches + 0.000<br>- 0.002 | 0.425<br>0.423   |      |                  |
| 5                   | Bushing     | 0.257inches + 0.006<br>- 0.001 | 0.263<br>0.256   |      |                  |
| 6                   | Bushing     | 0.750inches $\pm$ 0.010        | 0.760<br>0.740   |      |                  |
| 7                   | Bushing     | 0.030inches $\pm$ 0.010        | 0.040<br>0.020   |      |                  |
| 8                   | Bushing     | 20.000Degrees $\pm$ 0.000      | 20.000<br>20.000 |      |                  |

Plex 4/13/18 11:23 AM Dart.Gagnon.Michelle

**DART**  
AEROSPACE

Container No: S068697



Part: D2570

Job No: 175997

Serial No/Batch: S068697

Revision:

Inspector:

1214 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 632-6200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 06/06/18